



CHRYSLER / FORCE BEARINGS

| HP | Year | Cyl. | Lower Main Bearing | Complete Centre Main Bearing | Centre Main Split Caged | Centre Main Outer Race |
|---------|----------------|------|--------------------|------------------------------|-------------------------|------------------------|
| 40 - 50 | 96 & Up | 2 | N/A | N/A | N/A | N/A |
| 45 | | 2 | N/A | N/A | N/A | N/A |
| 50 | 1981 - 87 | 2 | N/A | N/A | N/A | N/A |
| 55 | 1972 - 76 | 2 | N/A | N/A | N/A | N/A |
| 70 | 1970 - 96 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 75 | 1974 - 83 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 75 | 1996 - 99 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 85 | 1973 - 88 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 90 | 1974 - 95 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 90 | 1996 - 99 | 3 | 31-818050T4 | 321K | 378252 | 310433 |
| 100 | 1979 - 81 / 83 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 105 | 1972 - 78 / 83 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 115 | 1977 - 83 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 120 | 1971 - 95 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 120 | 1996 - 99 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 125 | 1983 - 88 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 130 | 1972 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 135 | 1974 - 77 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 140 | 1978 - 83 | 4 | 31-818050T4 | 321K | 378252 | 310433 |
| 150 | 1990 - 94 | 5 | 31-818050T4 | 321K | 378252 | 310433 |
| HP | Year | Cyl. | Upper Main Bearing | Lower Rod Split Caged | Lower Rod Needles Only | Upper Rod Needles |
| 40 - 50 | 96 & Up | 2 | 30-64424 | 388344 | 31-62596A1 | 29-47270 |
| 45 | | 2 | N/A | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 50 | 1981 - 87 | 2 | 30-63742 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 55 | 1972 - 76 | 2 | N/A | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 70 | 1970 - 96 | 3 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 75 | 1974 - 83 | 3 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 75 | 1996 - 99 | 3 | 30-64424 | 388344 | 31-62596A1 | 29-47270 |
| 85 | 1973 - 88 | 3 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 90 | 1974 - 95 | 3 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 90 | 1996 - 99 | 3 | 30-64424 | 388344 | 31-62596A1 | 29-47270 |
| 100 | 1979 - 81 / 83 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 105 | 1972 - 78 / 83 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 115 | 1977 - 83 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 120 | 1971 - 95 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 120 | 1996 - 99 | 4 | 30-64424 | 388344 | 31-62596A1 | 29-47270 |
| 125 | 1983 - 88 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 130 | 1972 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 135 | 1974 - 77 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 140 | 1978 - 83 | 4 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |
| 50 | 1990 - 94 | 5 | 30-64424 | 31-62596A2 | 31-62596A1 | 010-134-26 |



VICTORY PARTS AUSTRALIA

Australia's most reliable after market outboard motor parts

P: 07 5456 2477
E: email@victoryparts.com.au
www.victoryparts.com.au

CHRYSLER/FORCE

FORCE ELECTRICAL APPLICATION GUIDE

| HP | YEAR | Model Ser. Range | Ignition | Stator | Rectifier / Regulator | Coil |
|-----|-------|-------------------|------------|---------------------------------------|-----------------------|-------------|
| 40 | 92-95 | 1992-C | 18495A5 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 40 | 92-95 | 0E000001-0E138599 | 18495A5 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 40 | 96-99 | 0E138600-0E369299 | 827509A1 | 398-832075A13 (A) 398-832075A3 (B) | 815279T | In CD |
| 50 | 92-95 | 0E009500-0E138599 | 18495A5 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 50 | 96-97 | 0E138600-0E283999 | 827509A1 | 398-832075A13 (A) 398-832075A3 (B) | 815279T | In CD |
| 50 | 92 | 0E000001-0E009499 | 18495A5 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 70 | 91-92 | E000001-E009499 | 332-7778A9 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 70 | 93-95 | E009500-E138599 | 18495A12 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 75 | 96-99 | E138600-0E369299 | 827509A1 | 398-832075A13 (A) 398-832075A3 (B) | 815279T | In CD |
| 90 | 91 | L Drive B & D | 332-7778A9 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 90 | 91 | D | 332-7778A9 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 90 | 91 | E000001-E009499 | 332-7778A9 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 90 | 91 | E009500-E039023 | 332-7778A9 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 90 | 92-95 | E039024-E369299 | 18495A12 | 398-8778A17 (A) 398-9710A15 (B) | 815279T | 339-7370A13 |
| 90 | 96-99 | E138600-E369299 | 827509A1 | 398-832075A13 (A) 398-832075A3 (B) | 815279T | N/A |
| 120 | 91-92 | L Drive B, D | 332-5772A7 | 398-8778A17 | 815279T | 339-7370A13 |
| 120 | 91-92 | L Drive B, D | 332-5772A7 | 398-9710A15 | 815279T | 339-7370A13 |
| 120 | 92-95 | E006551-E139599 | 332-5772A7 | 398-832075A13 | 815279T | 339-7370A13 |
| 120 | 92-95 | E006551-E139599 | 332-5772A7 | 398-832075A3 | 815279T | 339-7370A13 |
| 120 | 96-99 | E138600-E369299 | 827509A1 | 398-832075A13 | 815279T | N/A |
| 120 | 96-99 | E138600-E369299 | 827509A1 | 398-832075A3 | 815279T | N/A |
| 150 | 91-92 | 91B/C/D/F/J-92A/C | N/A | N/A | 815279T | 339-7370A13 |
| 150 | 91-92 | 91B/C/D/F/J-92A/C | N/A | N/A | 815279T | 339-7370A13 |
| 150 | 91-92 | E000001-E009499 | N/A | N/A | 815279T | 339-7370A13 |
| 150 | 91-92 | E000001-E009499 | N/A | N/A | 815279T | 339-7370A13 |

| | |
|-----|--------------|
| KEY | (A) = 9 AMP |
| | (B) = 16 AMP |



CHRYSLER / FORCE GASKET KITS

| Year | Cyl | 2 / 4 ST | Model | Gasket Kit | Head Gasket |
|---------------------|-----|----------|--------------------|-------------|-------------|
| 1970-1990 | 3 | 2 Stroke | 70/ 75/ 85/ 90 | 27-809753A1 | 27-820438 |
| 1991-1998 (1 Carby) | 3 | 2 Stroke | 70/ 75 | 27-820724A2 | 27-820438 |
| 1995-1999 | 3 | 2 Stroke | 75/ 90 | 500-107 | 27-820438 |
| 1983-1984 | 4 | 2 stroke | 90 | 27-809754A1 | 27-824615 |
| 1991-1994 | 3 | 2 Stroke | 90 | 500-108 | 27-820438 |
| 1993-1996 SportJet | 3 | 2 Stroke | 90 – 95 | 500-109 | 27-820438 |
| 1977-1994 | 4 | 2 Stroke | 100/ 105/ 115/ 120 | 27-809754A1 | 27-824615 |
| 1981-1988 | 4 | 2 stroke | 125 | 27-809754A1 | 27-824615 |
| 1995-1999 | 4 | 2 Stroke | 120 | 500-111 | 27-824615 |
| 1996-2000 SportJet | 4 | 2 Stroke | 120 | 500-113 | 27-824615 |
| 1980-1984 | 4 | 2 Stroke | 140 | 27-809754A1 | 27-824615 |

All Gasket Kits come with Crankshaft Seals



Head Gasket
Part No: 27-820438



Head Gasket
Part No: 27-824615



Base Gasket
Part No: 27-819381-4



Transfer Port Gasket
40, 50, 70, 90, 120, 150 HP
Part No: 27-820500A3



Loctite 518 Gasket Sealant Red 50ml Tube
Part No: 518



VICTORY PARTS AUSTRALIA

Australia's most reliable after market outboard motor parts

P: 07 5456 2477
E: email@victoryparts.com.au
www.victoryparts.com.au

CHRYSLER / FORCE GEARCASE SEAL KITS

| HP | Year | Part Number |
|-------------|------------|-------------|
| 9.9 / 15 | 1997-Prior | N/A |
| 9.9 / 15 | 1998 | 26-41365A3 |
| 20 / 25 | 1972-78 | N/A |
| 25 | 1989 | N/A |
| 25 | 1996-97 | 26-85090A2 |
| 25 | 1998 | 26-85090A2 |
| 35 | 1986-91 | N/A |
| 35 B | 1989-91 | N/A |
| 40 | 1992-94 | N/A |
| 50 | 1984-94 | N/A |
| 55 | 1978-82 | N/A |
| 55 | 1983 | N/A |
| 60 | 1984-Prior | N/A |
| 60 | 1985 | N/A |
| 65 | All | N/A |
| 70 | 1991-95 | 26-814669A2 |
| 75 | 1982-84 | FK1063-2 |
| 75 | 1996-98 | 26-814669A2 |
| 75 | 1999 | 26-43035A4 |
| 85 | 1982-89 | FK1063-2 |
| 85 L Drive | 1989 | FK1203-1 |
| 90 | 1983-84 | FK1063-2 |
| 90 | 1990-94 | FK1203-1 |
| 90 | 1995-99 | 26-43035A4 |
| 90 L Drive | 1990-91 | FK1203-1 |
| 100 | 83-84 | FK1063-2 |
| 105 | 1983 | FK1063-2 |
| 115 | 83-84 | FK1063-2 |
| 120 | 1990-94 | FK1203-1 |
| 120 | 1995-99 | 26-43035A4 |
| 125 | 1983-89 | FK1063-2 |
| 125 D & E | 1989 | FK1203-1 |
| 125 L Drive | 1989 | FK1203-1 |
| 140 | 83-84 | FK1063-2 |
| 150 | 1989-94 | FK1203-1 |



Gear Case Seal Kit
Part No: 26-41365A3



Gear Case Seal Kit
Part No: 26-85090A2



Gear Case Seal Kit
Part No: 26-814669A2



Gear Case Seal Kit
Part No: 26-43035A4



Gear Case Seal Kit
1 Piece Gear Box
Part No: FK1063-2



Gear Case Seal Kit
2 Piece Gear Box
Part No: FK1203-1



VICTORY PARTS AUSTRALIA

Australia's most reliable after market outboard motor parts

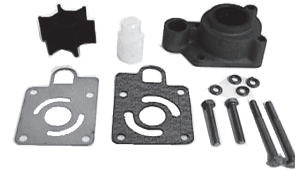
P: 07 5456 2477
 E: email@victoryparts.com.au
 www.victoryparts.com.au

CHRYSLER / FORCE WATER PUMP KITS

| Model | Cyl | Year | Impeller Kit | Kit Inc Housing |
|-----------------|-----|---------|---------------------------|----------------------------|
| 75 HP Chrysler | 3 | 1980-84 | Part No: 12012 | Part No: FK1069 |
| 85 HP Chrysler | 3 | 1979-84 | | |
| 85 HP Force | 3 | 1983-89 | | |
| 90 HP Chrysler | 4 | 1983-84 | | |
| 100 HP Chrysler | 4 | 1979-84 | | |
| 105 HP Chrysler | 4 | 1982-83 | | |
| 115 HP Chrysler | 4 | 1979-84 | | |
| 120 HP Chrysler | 4 | 1977 | | |
| 125 HP Chrysler | 4 | 1981-82 | | |
| 125 HP Force | 4 | 1983-89 | | |
| 140 HP Chrysler | 4 | 1979-84 | | |



Water Pump Repair Kit
Part No: 12012



Complete Water Pump Kit
Part No: FK1069

CHRYSLER IMPELLERS

| HP | Model | Impeller |
|--------|---|-------------|
| 35 HP | 350-355 HA, HB, HC, HD 356 / 357 HA, HB | 47-F40065-2 |
| 35 HP | 350 HF | 47-F40065-2 |
| 35 HP | 351 HF | 47-F40065-2 |
| 35 HP | 352/ 353 H2P / H9L, 353HOM, HIN | 47-F40065-2 |
| 35 HP | 354HF | 47-F40065-2 |
| 35 HP | 355HF | 47-F40065-2 |
| 35 HP | 356HD | 47-F40065-2 |
| 35 HP | 357HD | 47-F40065-2 |
| 45 HP | 450-457 HA, HC, HD 458 / 459HA, HB | 47-F40065-2 |
| 55 HP | 551HA | 47-F84065 |
| 55 HP | 554 – 559HA, HD | 47-F40065-2 |
| 70 HP | 709HOAN, 49A | 47-F84065 |
| 70 HP | T700H9A, 706 / 707HA, HC, HD, HE | 47-F84065 |
| 75 HP | T750H9A, 757H9E, P.S759H9A | 47-F84065 |
| 85 HP | 856 / 857HA, HC, HD | 47-F84065 |
| 105 HP | 1056 / 1057HA-HE, 1058HA, HC | 47-803630T |
| 120 HP | 1206 / 1207HA-HE, 1208HAHC | 47-F84065 |
| 135 HP | 1358HA-HC | 47-F84065 |
| 150 HP | 1508HA | 47-F84065 |



ID: 16.00
 OD: 57.00
 H: 14.80

Impeller
Part No: 47-F40065-2



ID: 21.00
 OD: 56.90
 H: 19.70

Impeller
Part No: 47-F84065



ID: 21.00
 OD: 57.30
 H: 29.40

Impeller
 Replaces: 47-F523065-1
Part No: 47-803630T



VICTORY PARTS AUSTRALIA

Australia's most reliable after market outboard motor parts

P: 07 5456 2477

E: email@victoryparts.com.au

www.victoryparts.com.au

FORCE IMPELLERS

| HP | Model | Year | Impeller |
|-------------|------------------------|-----------|--------------|
| 9.9 - 15 HP | ALL | 1979 - 97 | 47-F436065-2 |
| 9.9 - 15 HP | E288600 - E344999 | 1998 | 47-42038 |
| 10 HP | ~ | 1974 - 78 | 47-F436065-2 |
| 12 HP | ~ | 1979 | 47-F436065-2 |
| 15 HP | ~ | 1974 - 97 | 47-F436065-2 |
| 20 HP | ALL | 1979 - 82 | 47-F462065 |
| 20 / 25 HP | ALL | 1973 - 78 | 47-F436065-2 |
| 25 HP | ~ | 1989 | 47-F433065 |
| 25 HP | E127700 - E344999 | 1996 - 98 | 47-85089 |
| 30 HP | ALL | 1973 - 82 | 47-F462065 |
| 35 HP | ~ | 1974 - 91 | 47-F433065 |
| 35 HP | ALL | 1976 - 87 | 47-F462065 |
| 40 HP | ~ | 1992 -94 | 47-F433065 |
| 40 / 50 HP | E093700 - E369299 | 1995 -99 | 47-85089 |
| 45 HP | ~ | 1974 - 94 | 47-F433065 |
| 50 HP | ~ | 1981 - 94 | 47-F433065 |
| 55 HP | ~ | 1974 - 76 | 47-F433065 |
| 70 - 75 HP | ALL | 1991 -98 | 47-19453 |
| 75 HP | ~ | 1975-78 | 47-F438065-1 |
| 75 HP | ~ | 1980 | 47-803630T |
| 75 HP | ~ | 1999 - Up | 47-43026-1 |
| 85 HP | ALL | 1975 - 88 | 47-803630T |
| 85 HP | D, F, G, H | 1989 | 47-89984 |
| 85 HP | L-DRIVE-ALL | 1989 | 47-89984 |
| 90 HP | E000001-E039023, A, B, | 1991 - 92 | 47-89984 |
| 90 HP | L-DRIVE A, C | 1990 - 94 | 47-89984 |
| 90 HP | E039024 - E093699 | 1992 - 94 | 47-89984 |
| 90 HP | E093700 - UP | 1995 - 97 | 47-43026-1 |
| 90 HP | SPORT JET | 1995 - 97 | 47-43026-1 |
| 100 HP | ~ | 1979 - 80 | 47-803630T |
| 115 HP | ALL | 1977 - 80 | 47-803630T |
| 120 HP | ALL | 1990 | 47-89984 |
| 120 HP | L - DRIVE - ALL | 1990 | 47-89984 |
| 120 HP | SPORT JET | 1995 - 97 | 47-43026-1 |
| 125 HP | A, B, C | 1981 - 88 | 47-803630T |
| 125 HP | D, E | 1989 | 47-89984 |
| 150 HP | ALL | 1989 - Up | 47-89984 |



Chrysler Thermostats

| HP | YEAR | PART NO. |
|-----|------------------|----------|
| 35 | 1970-1984 | 14586 |
| 40 | 1992-1997 | 14586 |
| 45 | 1970-1984 | 14586 |
| 50 | 1981-1997 | 14586 |
| 55 | 1970-1976 | 14586 |
| 70 | 1970-1971 | 396987 |
| 75 | 1975-1977 | 396987 |
| 75 | 1996-1997 | 396987 |
| 85 | 1989 | 396987 |
| 85 | 1970-1973 | 396987 |
| 90 | 1974-1977 | 396987 |
| 105 | 1970-1977 | 396987 |
| 120 | 1970-1975 | 396987 |
| 120 | 1990-1997 | 396987 |
| 125 | 1988 | 396987 |
| 130 | 1972 | 396987 |
| 135 | 1971, 1974 -1977 | 396987 |
| 150 | 1989-1994 | 396987 |



Thermostat 50 °
Part No: 14586



Thermostat
Part No: 396987M (Metal)
Part No: 396987 (Plastic)

Chrysler/ Force Carburettor Kits

| Model / HP | Carby Kit Number |
|--|------------------|
| 3.6, 4.5, 5, 6, 7, 7.5, 8, 9.9, 10, 12, 12.9, 15, 20, 25, 30, 35, 45, 50, 55, 70, 75, 85 (only 856/7HE), 105, 120, 130, 135, 150 | FRK739 |
| 55 (558 / 559), 60, 70 (706 / 707HA, HC, HD, HE), 75 (754), 85 (All BUT 856/7HE), 90 | FK10102-1 |
| CHRYSLER FORCE FUEL PUMP KIT Various 40 – 150HP | CF2801 |



Carby Kit
Part No: FRK739



Carby Kit
Part No: FK10102-1



Needle and Seat
6-150HP
Part No: 1395-9258



Chrysler/Force Fuel Pump Kit
Part No: CF2801



VICTORY PARTS AUSTRALIA

Australia's most reliable after market outboard motor parts

P: 07 5456 2477
E: email@victoryparts.com.au
www.victoryparts.com.au

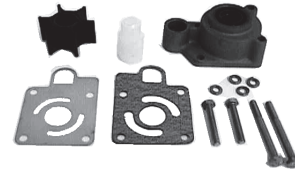
CHRYSLER/FORCE

CHRYSLER / FORCE WATER PUMP KITS

| Model | Cyl | Year | Impeller Kit | Kit Inc Housing |
|-----------------|-----|---------|---|--|
| 75 HP Chrysler | 3 | 1980-84 | <p>Part No: 12012</p> | <p>Part No: FK1069</p> |
| 85 HP Chrysler | 3 | 1979-84 | | |
| 85 HP Force | 3 | 1983-89 | | |
| 90 HP Chrysler | 4 | 1983-84 | | |
| 100 HP Chrysler | 4 | 1979-84 | | |
| 105 HP Chrysler | 4 | 1982-83 | | |
| 115 HP Chrysler | 4 | 1979-84 | | |
| 120 HP Chrysler | 4 | 1977 | | |
| 125 HP Chrysler | 4 | 1981-82 | | |
| 125 HP Force | 4 | 1983-89 | | |
| 140 HP Chrysler | 4 | 1979-84 | | |



Water Pump Repair Kit
Part No: 12012



Complete Water Pump Kit
Part No: FK1069

CHRYSLER IMPELLERS

| HP | Model | Impeller |
|--------|---|-------------|
| 35 HP | 350-355 HA, HB, HC, HD 356 / 357 HA, HB | 47-F40065-2 |
| 35 HP | 350 HF | 47-F40065-2 |
| 35 HP | 351 HF | 47-F40065-2 |
| 35 HP | 352/ 353 H2P / H9L, 353HOM, HIN | 47-F40065-2 |
| 35 HP | 354HF | 47-F40065-2 |
| 35 HP | 355HF | 47-F40065-2 |
| 35 HP | 356HD | 47-F40065-2 |
| 35 HP | 357HD | 47-F40065-2 |
| 45 HP | 450-457 HA, HC, HD 458 / 459HA, HB | 47-F40065-2 |
| 55 HP | 551HA | 47-F84065 |
| 55 HP | 554 – 559HA, HD | 47-F40065-2 |
| 70 HP | 709HOAN, 49A | 47-F84065 |
| 70 HP | T700H9A, 706 / 707HA, HC, HD, HE | 47-F84065 |
| 75 HP | T750H9A, 757H9E, P.S759H9A | 47-F84065 |
| 85 HP | 856 / 857HA, HC, HD | 47-F84065 |
| 105 HP | 1056 / 1057HA-HE, 1058HA, HC | 47-803630T |
| 120 HP | 1206 / 1207HA-HE, 1208HAHC | 47-F84065 |
| 135 HP | 1358HA-HC | 47-F84065 |
| 150 HP | 1508HA | 47-F84065 |



ID: 16.00
OD: 57.00
H: 14.80

Impeller
Part No: 47-F40065-2



ID: 21.00
OD: 56.90
H: 19.70

Impeller
Part No: 47-F84065



ID: 21.00
OD: 57.30
H: 29.40

Impeller
Replaces: 47-F523065-1
Part No: 47-803630T